



**TET ESTEL AS**  
ESTONIA

**January**  
**2017**

**Series**  
**TF333-250**

**High Frequency Inverter grade**  
**Capsule Thyristor**  
**Type TF333-250**

Low switching losses  
Low reverse recovery charge  
Distributed amplified gate for high di/dt

Maximum mean on-state current	$I_{TAV}$ <b>250 A</b>							
Maximum repetitive peak off-state and reverse voltage	$U_{DRM}$ <b>1200 ÷ 2200 V</b>							
Turn-off time	$U_{RRM}$ <b>25; 32; 40 <math>\mu</math>s</b>							
$U_{DRM}, U_{RRM}, V$	1200	1300	1400	1500	1600	1800	2000	2200
Voltage code	12	13	14	15	16	18	20	22
$T_{vj}, ^\circ C$	- 60 ÷ 125							

**MAXIMUM ALLOWABLE RATINGS**

Symbols and parameters		Units	TF333-250	Conditions
$I_{TAV}$	Mean on-state current	A	250 445	$T_c=90^\circ C$ , $T_c=55^\circ C$ , 180° half-sine wave, 50 Hz
$I_{TRMS}$	RMS on-state current	A	392	$T_c=90^\circ C$
$I_{TSM}$	Surge on-state current	kA	6,3 7,0	$T_{vj}=125^\circ C$ $T_{vj}=25^\circ C$ tp=10 ms $U_R=0$
$I^2t$	Limiting load integral	$kA^2s$	198 245	$T_{vj}=125^\circ C$ $T_{vj}=25^\circ C$
$U_{DRM}, U_{RRM}$	Repetitive peak off-state and reverse voltage	V	1200÷2200	$T_j \min \leq T_{vj} \leq T_{jM}$ 180° half-sine wave, 50 Hz Gate open
$U_{DSM}, U_{RSM}$	Non-repetitive peak off-state and reverse voltage	V	1300÷2300	$T_j \min \leq T_{vj} \leq T_{jM}$ 180° half-sine wave tp=10 ms, Single pulse Gate open
$(di_T/dt)_{crit}$	Critical rate of rise of on-state current : non - repetitive repetitive	A/ $\mu$ s	1000 500	$T_{vj}=125^\circ C$ ; $U_D=0,67 U_{DRM}$ , Gate pulse : 10V,5 $\Omega$ , 1 $\mu$ s rise time, 10 $\mu$ s
$U_{RGM}$	Peak reverse gate voltage	V	5	$T_j \min \leq T_{vj} \leq T_{jM}$
$T_{stg}$	Storage temperature	$^\circ C$	-60÷80	
$T_{vj}$	Junction temperature	$^\circ C$	-60÷125	

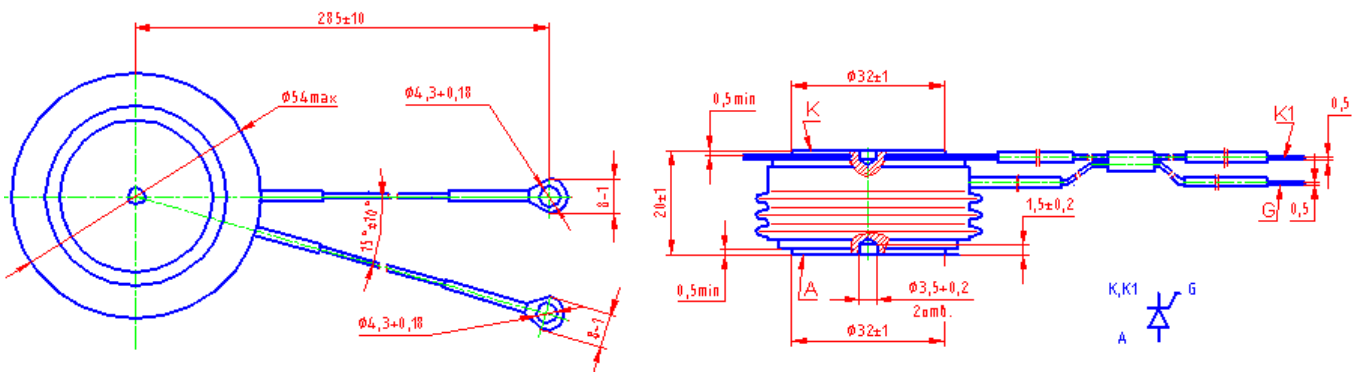
**CHARACTERISTICS**

$U_{TM}$	Peak on-state voltage	V	2,8	$T_{vj}=25^\circ C$ , $I_{TM}=3,14 I_{TAV}$
$U_{T(To)}$	Threshold voltage	V	1,6	$T_{vj}=125^\circ C$
$R_T$	On-state slope resistance	m $\Omega$	1,7	1,57 $I_{TAV} < I_T < 4,71 I_{TAV}$
$I_{DRM}$ $I_{RRM}$	Repetitive peak off-state and reverse current	mA	50 50	$T_{vj}=125^\circ C$ , $U_D = U_{DRM}$ $U_R = U_{RRM}$

CHARACTERISTICS				
Symbols and parameters		Units	TF333-250	Conditions
$I_L$	Latching current	A	5	$T_{vj}=25^{\circ}\text{C}, U_D=12\text{V}$ Gate pulse : 10V, 5 $\Omega$ , 1 $\mu\text{s}$ rise time, 10 $\mu\text{s}$
$I_H$	Holding current	A	0,5	$T_{vj}=25^{\circ}\text{C}, U_D=12\text{V}$ , Gate open
$U_{GT}$	Gate trigger direct voltage	V	2,5 5,0	$T_{vj}=25^{\circ}\text{C}$ , $T_{vj}=-60^{\circ}\text{C}$
$I_{GT}$	Gate trigger direct current	A	0,3 0,85	$T_{vj}=25^{\circ}\text{C}$ , $T_{vj}=-60^{\circ}\text{C}$
$U_{GD}$	Gate non-trigger direct voltage	V	0,25	$T_{vj}=125^{\circ}\text{C}$ , $U_D = 0,67 U_{DRM}$
$I_{GD}$	Gate non-trigger direct current	mA	10	Direct gate current
$t_{gd}$	Delay time	$\mu\text{s}$	1,6	$T_{vj}=25^{\circ}\text{C}, U_D=500\text{V}$ $I_{TM} = 250 \text{ A}$
$t_{gt}$	Turn-on time	$\mu\text{s}$	2,5	Gate pulse : 10V, 5 $\Omega$ , 1 $\mu\text{s}$ rise time, 10 $\mu\text{s}$
$t_q$	Turn-off time	$\mu\text{s}$	25 $\div$ 40 32 $\div$ 50	$T_{vj}=125^{\circ}\text{C}$ , $I_{TM}=250 \text{ A}$ $di_R/dt = 10 \text{ A}/\mu\text{s}$ , $U_R=100\text{V}$ $U_D = 0,67 U_{DRM}$ $du_D/dt=50 \text{ V}/\mu\text{s}$ $du_D/dt=200 \text{ V}/\mu\text{s}$
$Q_{rr}$	Recovered charge	$\mu\text{C}$	350	
$t_{rr}$	Reverse recovery time	$\mu\text{s}$	5,6	$T_{vj}=125^{\circ}\text{C}$ , $I_{TM}=250 \text{ A}$
$I_{rrm}$	Peak reverse recovery current	A	125	$di_R/dt = 50 \text{ A}/\mu\text{s}$ , $U_R=100\text{V}$
$(du_D/dt)_{crit}$	Critical rate of rise of off-state voltage	$\text{V}/\mu\text{s}$	500 1000	$T_{vj}=125^{\circ}\text{C}$ , $U_D = 0,67 U_{DRM}$ Gate open
$R_{thjc}$	Thermal resistance junction to case	$^{\circ}\text{C}/\text{W}$	0,045	Direct current, double side cooled

ORDERING							
	<b>TF</b>	<b>333</b>	<b>250</b>	<b>20</b>	<b>7</b>	<b>5</b>	<b>3</b>
	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	<b>6</b>	<b>7</b>

1. Fast thyristor with interdigitated gate structure.
2. Design version.
3. Mean on-state current, A.
4. Voltage code (20=2000V).
5. Critical rate of rise of off-state voltage (6  $\geq 500 \text{ V}/\mu\text{s}$ , 7  $\geq 1000 \text{ V}/\mu\text{s}$ ).
6. Group of turn-off time ( $du_D/dt=50 \text{ V}/\mu\text{s}$ , 3  $\leq 40 \mu\text{s}$ , 4  $\leq 32 \mu\text{s}$ , 5  $\leq 25 \mu\text{s}$ ).
7. Group of turn-on time ( 3  $\leq 2,5 \mu\text{s}$ ).



Mounting force : 9 $\div$ 14 kN  
Weight : 190 grams